

The True Cost of Downtime

Many areas across a manufacturing operation contribute to the overall cost of machine downtime.



Labor Costs

- Direct wages of idle workers
- Overhead costs
- Overtime costs
- OEM/third party costs

Lost Product Costs



Scrap material



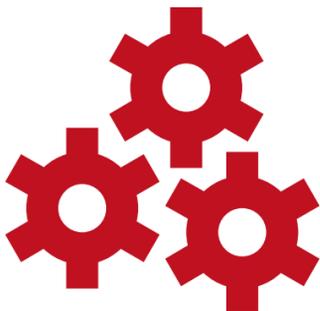
Defective products

Startup Costs

- Manpower and materials for set-up
- Excessive power consumption during start-up
- Quality inspection and rework



Industrial Parts Costs



Replacement or re-work of spare industrial parts



Expedited shipping for new parts

Opportunity Costs



- Defected products due to machine failure
- Impact on sales caused by failure to meet on-time delivery
- Loss of potential profit due to decrease in production output

Total cost of downtime can be as much as...

\$260,000 PER HOUR

Source - Aberdeen Research

Don't let downtime impact your plant productivity!
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